



**PRODUCT INFORMATION: DC-Decoupler™**

**Product:** Rustrol® DC-Decoupler™ Model: DCD

- End User:**
- Oil and Gas Transmission Pipelines
  - Refinery and Petrochemical Industries
  - Electrical Utilities
  - Tank Farm/Oil Depot Facilities



**Background:** The Rustrol® DC-Decoupler™ Model: DCD is an enhanced development to the Rustrol® Product Line. The DC-Decoupler™'s unique features are based on the proven Rustrol® technology utilizing solid-state design and superior test proven, quality components throughout the construction. The DC-Decoupler™ Model: DCD is typically utilized within applications of light/moderate (*ie. non-continuous*) exposure of AC mitigation. The standard DCD Product Line provides an economical engineered solution in a compact, lightweight, ready to mount assembly.

**Applications:** The Rustrol® DC-Decoupler™ Model: DCD device is designed to protect personnel and equipment from electrical disturbances. The DC-Decoupler™ device blocks DC current associated with cathodically protected structures, (*ie. Pipelines, On-Grade or Buried Storage Tanks, etc.*) and provides an effective and continuous conductive path to the Utilities Grounding/Earthing Network for all other forms of Electrical Exposures, such as:

- Lightning/Surge Currents
- AC Fault Currents
- AC Induced Voltages
- Over-Voltage Protection

The Rustrol® DC-Decoupler™ Model: DCD is capable of reducing the potential difference across Isolating Flange Assemblies and/or Monolithic Isolating Joints to well below the industry accepted criteria (*ie. <10 volts AC rms*).

The Rustrol® DC-Decoupler™ Model: DCD is versatile and can be used in numerous applications, including coupling the primary structure (*ie. pipes, valves, pumps, etc.*) in series through the DC-Decoupler™ to Gradient Control Systems.

**Typical Applications include:**

- Pipeline AC Mitigation/AC Discharger
- Isolating Joint Protection
- Decoupling from the Gradient Control Systems

**Advantages:**

- Product Certification—ATEX/IECEX/UKEX, QPS, KCS
- Rustrol®, an Industry Leader for Safe DC Isolation
- Fail-Safe Design; Grounding Criteria Assured
- Compact; Ready to Mount Design
- Maintenance-Free Performance
- Eliminate "Step & Touch" Potential Risk
- Maintains coating Stress Voltages within Acceptable Limits
- No additional Mounting Accessories required for Installation
- No Structure Compromise Required for Installation (*ie. Flange Drilling*)



[www.Rustrol.com](http://www.Rustrol.com)

**Rustrol® DC-Decoupler™ Model: DCD, Operating Characteristics**

	Rustrol® DC-Decoupler™ Model: DCD-02.5	Rustrol® DC-Decoupler™ Model: DCD-06.3	Rustrol® DC-Decoupler™ Model: DCD-07.0	Rustrol® DC-Decoupler™ Model: DCD-10.0																																																												
AC Fault Current Ratings	<table border="1"> <tr><th>rms</th><th>50 Hz</th><th>60 Hz</th></tr> <tr><td>1 cycle</td><td>2.3 kA</td><td>2.5 kA</td></tr> <tr><td>3 cycles</td><td>1.7</td><td>1.8</td></tr> <tr><td>10 cycles</td><td>1.5</td><td>1.6</td></tr> <tr><td>30 cycles</td><td>1.3</td><td>1.4</td></tr> </table>	rms	50 Hz	60 Hz	1 cycle	2.3 kA	2.5 kA	3 cycles	1.7	1.8	10 cycles	1.5	1.6	30 cycles	1.3	1.4	<table border="1"> <tr><th>rms</th><th>50 Hz</th><th>60 Hz</th></tr> <tr><td>1 cycle</td><td>5.8 kA</td><td>6.3 kA</td></tr> <tr><td>3 cycles</td><td>5.0</td><td>5.4</td></tr> <tr><td>10 cycles</td><td>4.1</td><td>4.4</td></tr> <tr><td>30 cycles</td><td>2.2</td><td>2.4</td></tr> </table>	rms	50 Hz	60 Hz	1 cycle	5.8 kA	6.3 kA	3 cycles	5.0	5.4	10 cycles	4.1	4.4	30 cycles	2.2	2.4	<table border="1"> <tr><th>rms</th><th>50 Hz</th><th>60 Hz</th></tr> <tr><td>1 cycle</td><td>6.5 kA</td><td>7.0 kA</td></tr> <tr><td>3 cycles</td><td>5.0</td><td>5.4</td></tr> <tr><td>10 cycles</td><td>4.2</td><td>4.5</td></tr> <tr><td>30 cycles</td><td>3.7</td><td>4.0</td></tr> </table>	rms	50 Hz	60 Hz	1 cycle	6.5 kA	7.0 kA	3 cycles	5.0	5.4	10 cycles	4.2	4.5	30 cycles	3.7	4.0	<table border="1"> <tr><th>rms</th><th>50 Hz</th><th>60 Hz</th></tr> <tr><td>1 cycle</td><td>9.2 kA</td><td>10 kA</td></tr> <tr><td>3 cycles</td><td>8.0</td><td>8.7</td></tr> <tr><td>10 cycles</td><td>5.7</td><td>6.2</td></tr> <tr><td>30 cycles</td><td>5.0</td><td>5.4</td></tr> </table>	rms	50 Hz	60 Hz	1 cycle	9.2 kA	10 kA	3 cycles	8.0	8.7	10 cycles	5.7	6.2	30 cycles	5.0	5.4
rms	50 Hz	60 Hz																																																														
1 cycle	2.3 kA	2.5 kA																																																														
3 cycles	1.7	1.8																																																														
10 cycles	1.5	1.6																																																														
30 cycles	1.3	1.4																																																														
rms	50 Hz	60 Hz																																																														
1 cycle	5.8 kA	6.3 kA																																																														
3 cycles	5.0	5.4																																																														
10 cycles	4.1	4.4																																																														
30 cycles	2.2	2.4																																																														
rms	50 Hz	60 Hz																																																														
1 cycle	6.5 kA	7.0 kA																																																														
3 cycles	5.0	5.4																																																														
10 cycles	4.2	4.5																																																														
30 cycles	3.7	4.0																																																														
rms	50 Hz	60 Hz																																																														
1 cycle	9.2 kA	10 kA																																																														
3 cycles	8.0	8.7																																																														
10 cycles	5.7	6.2																																																														
30 cycles	5.0	5.4																																																														
DC Leakage Current	≤ 7.5 mA	≤ 7.5 mA	≤ 7.5 mA	≤ 7.5 mA																																																												
Fail-Safe Design	Yes	Yes	Yes	Yes																																																												
Connection Terminals	Standard - Flange Mount Assembly (FMA) Distinctive Design: Compact, Lightweight Ready to Install Optional - Optional Terminal (OT), Dual Terminal Post (DT) Bottom Side of Enclosure, Internal Terminal (IT)																																																															
Certifications	ATEX & IECEx UKEX KCS CE Mark QPS	   II 3G Ex ec IIC T6 Gc (-40°C ≤ Ta ≤ +60°C) II 3D Ex tc IIIC T80°C Dc (-40°C ≤ Ta ≤ +60°C) IP6X Class I, Div. 2, Groups A, B, C and D, T6 Class I, Zone 2, AEx nA, IIC T6 Gc Ex nA IIC T6 Gc -20°C ≤ Ta ≤ +50°C		Class II, Div. 2, Group G, T60°C Zone 22 AEx tc IIIB T60°C Dc Ex tc IIIB T60°C Dc																																																												

**Model: DCD Selection Guide**

**Rustrol® DC-Decoupler™ - Model: DCD**

Standard assembly is installed in a performance test rated moulded Non-Metallic enclosure, suitable for indoor/outdoor applications (IP67 Certified; Equivalent to NEMA 4, 4X, 6P), complete with access cover and cable termination fittings.

**AC Fault Current Exposure - 1 cycle @ 60 Hz rms: (1 cycle @ 50 Hz rms, Refer to Drawing DCD-00)**

- 02.5 kA
- 06.3 kA
- 07.0 kA
- 10.0 kA

(Refer to Drawing No. DCD-00 for Detailed Specifications @ 1, 3, 10 & 30 cycle @ 50 or 60 Hz rms: visit website)

**Surge/Lightning Protection:**

Standard assembly, peak surge current rating

- Primary @ • 100kA @ 4/10 μs • 75kA @ 8/20 μs • 50kA @ 10/350 μs
- (Optional Lightning (OL) • 150kA @ 4/10μs • 100kA @ 8/20μs • 100kA @ 10/350μs)

**DC Voltage Threshold: (Up to ± 20.0 volts DC)**

Standard assembly @ -3.0/+1.0 volts DC

Optional Voltage Threshold Settings Available (*ie. -6/+6, -4/+4, -4/+2, -6/+1 volts DC or other*)

**Mitigation of Induced AC-Steady State: (@ 50 or 60 Hz rms)**

Selection range 0-100 Amperes, as specified by the customer.

- 0 amp (no AC Mitigation)
  - 12 amps
  - 24 amps
  - 36 amps
  - 48 amps
  - 75 amps
  - 100 amps
- (Intermittent Non-Continuous Exposure for AC Mitigation)

**Optional: (As Specified by the Customer)**

- ATEX/IECEX/UKEX Certified
- cQPSus Certified
- KCS Certified
- Cable Termination - Standard - DT  
- Optional - FMA, OT, or IT
- Optional Lightning - OL
- Submersible Enclosure (NEMA 6P/IP68 certified)
- Free-Standing Fibreglass Pedestal Mount
- Special finishes (*specify*)

**DCD - 02.5 - SL - 03 - A48 - specify**  
(Typical Ordering Code)

Interprovincial Corrosion Control Company Limited

Burlington, Ontario, Canada

International Corrosion Control Inc.

Lewiston, New York, USA

TEL: 1-905-634-7751



FAX: 1-905-333-4313

[www.Rustrol.com](http://www.Rustrol.com)

DCD Brochure, Revision 5, April 25, 2024